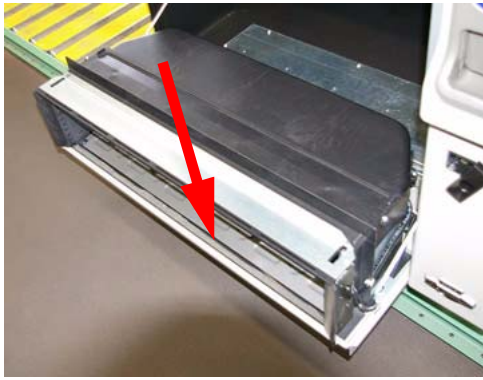

1813000
INSTRUCTIONS FOR INSTALLING 181 MERCHANT UPDATES

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.

**Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.**

THIS KIT CONTAINS THE FOLLOWING :

PART NUMBER	DESCRIPTION	QUANTITY
4614027	SEAL-1.00 X .87	30 inches
4112095	TAPE-FOAM	30 inches
1812020	RAMP-DOOR	2
6402064	RIVET-POP-ALUMINUM-.125 DI	2
1815095	BRACE-MONETARY STABILIZER	1
3631171	CLIP-HARNESS-1.50	1
1815082	SHOULDER WASHER	2
1811081	GUARD-VANDAL-FILLER-TOP	1
1811082	ROD-STOP-DEL DOOR-L/H	1
1817012	TRAY RAIL ASM-R/H W/ROLLER	7
1817014	TRAY RAIL ASM-L/H W/ROLLER	7
9900425	RETAINING RING REINF E TYP.250	14
1816008	MAIN CONTROL PCB W/PROGRAM	1
1816017	PCB MERCHANT MOTOR CNTL	1
3157060	SCREW-#8-32X.31 HEX HD.TF	5



Install 4614027 SEAL on the inside top lip of delivery bin.



Install two 1812020 RAMP - DOOR on the top of delivery bin replacing the original and installing new part on the left side of the the delivery bin using two 6402064 RIVET-POP-ALUMI-NUM-.125 DI. There will be a new RAMP on both the right and the left sides.



Install 3631171 CLIP-HARNES-1.50 on the lower area of the coin mech bracket.



With the glass door open, install 4112095 TAPE - FOAM on the inside lip of the front glass door in two places.



Install 1815095 BRACE-MONETARY STABILIZER on the inside right wall of the monetary section. Use two 3157060 SCREW #8-32X.31 HEX HD.



Install 1815082 SHOULDER WASHER on the coin mech bracket. Install one on the top and one of the bottom. Bend top of the bracket as shown in Fig B after installation.

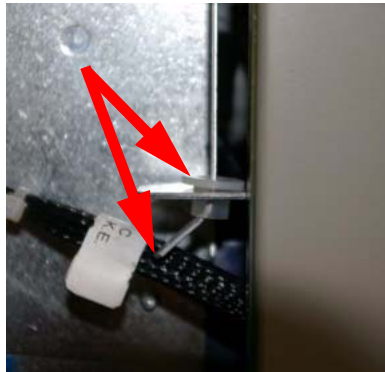


Fig A

Fig B



Fig C



Install 1811081 GUARD-VANDAL-FILLER-TOP. Attach it to the top knock-out. Drill 3 holes, use three 3157060 SCREW #8 32X.31 HEX HD to attach.



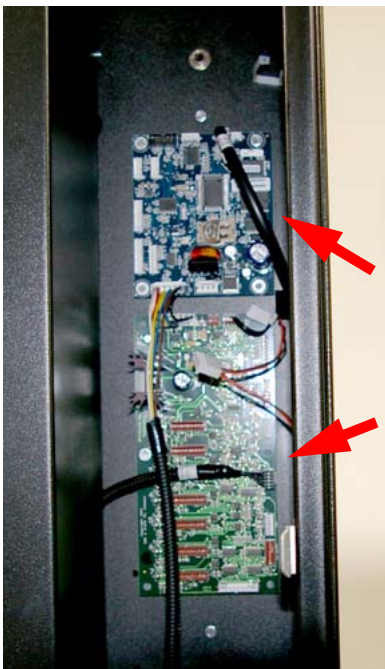
Open delivery bin and install 1811082 ROD-STOP-DEL DOOR-L/H on left side.



Install 9900425 RETAINING RING REINF E TYP .250 on both sides of tray axles.



Install 1817012 TRAY RAIL ASM-R/H W/ROLLER and 1817014 TRAY RAIL ASM-L/H W/ROLLER. Install all new tray rails in the same vertical position where the old rails were located



**Install
1816008 MAIN CONTROLLER
PCB W/PROGRAM - top board.
Also install 1816016 PCB MER-
CHANT MOTOR CNTL - bottom
board inside the machine behind
the monetary section.**